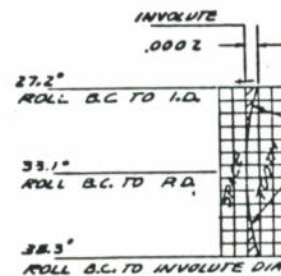
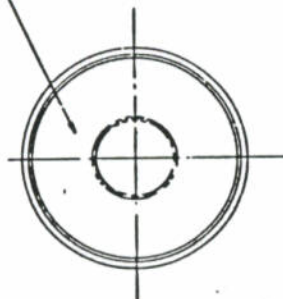
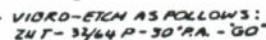


[illegible]

TOOTH SPACING MUST BE WITHIN
.0002 ACCUMULATED ERROR- SARAL,
TAPER AND BELL MOUTH MUST NOT
EXCEED TOOTH SPACE TOLERANCE

LONGITUDINAL CENTER OF RING MUST STOP
BETWEEN THE TWO POINTS ON MASTER FLUG
GAGE AD-612672-M WHICH MEASURES
.8232 - .8235 OVER (2) .0540 DIA PINS

NO OF TEETH	24
PITCH	23/64
PRESSURE ANGLE	50°
ARC SPACE WIDTH AT P.D.	.0474-.0476
P.D.	.7500 BASIC
ACTIVE PROFILE INSIDE	.781 DIA
BASE CIRCLE DIA	.6495

This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to manufacture or promote the manufacture of the part(s) shown and/or described. The spacers, studs or drawings are to be maintained in the custody of the workshop and shall not be loaned to any third party without specific written consent of the Devon Diesel Alliance Division of GMC.

COAT WITH GREASE
BREAK SHARP EDGES OF
TEETH .005-0.01


**REDUCED
PRINT.**

USED ON ENGINE MODELS
250

[illegible]

WELDS OTHERWISE SPECIFIED	
TOL. ON ANGLE = $\frac{1}{8}$	
TOL. ON 2 PLACE DECIMALS = .02	
TOL. ON 3 PLACE DECIMALS = .01	
MATERIAL	
STEEL	
TOLERANCE AND FINISHES	
ROCKWELL	
C 62 MINIMUM	
SURFACE TOLERANCE	FINISHES
AS CLAS	

DATE	08/09/2016
TIME	14:00
LOCATION	Room 101
NAME	J. J. J.
ADDRESS	123 Main St
CITY	New York
STATE	NY
ZIP	10001
PHONE	(212) 123-4567
FAX	
E-MAIL	j.j.j@j.j.j.com
WEBSITE	
REMARKS	

DRAWING PRACTICE		
SURFACE TEXTURE		
SCREEN THREADS		
GENERAL SPECIFICATIONS		SPEC. NUMBER
 BUREAU OF STANDARDIZATION Division of Standard Methods Coordination and Standards Systems		
TITLE BASE - SPIRINE SPIR ADAPTER GEAR CHECKING		
MODEL, prior events		DATE, PERIOD SEE EXPLANATION OF THIS LINE
SIZE	GLASS, WEIGHT	DATE, No.
D	73342	6893503
VAL	3/1	UNIT